



Notes:

1. Raceway of inner & outer ring induction hardened. hardness: 55~62HRC  
Depth  $\geq 3.0$ mm
2. Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design		Check		Model				Weight	
Module	m		Gear heat treatment requirements	Date		Approve		QU.400.20		44kg			
Teeth no	z							Name	Slewing Bearing	Qty		Scale	
Teeth pressure angle	$\alpha$		Precision (GB10095-88)	Qty	Size	Axial clearance	0.04~0.20	Material				Total 1 page	
Modification coefficients	x		Inner ring mounting hole	12	$\Phi 18$	Radial clearance	0.04~0.20	50Mn				The 1st page	
Reduction coefficients	km		Outer ring mounting hole	12	$\Phi 18$			Technical processing standards without notes according to ...JB/T2300-2011					
Pitch diameter	d		Oil hole	2	M8x1			XZWD 万达 Slewing Bearing Co., Ltd					
								Fax: +86 516 83309366 Fax: +86 516 83915766					
								http://www.slew-bearing.com					
				T:Pulg location S:Soft zone Y:Oil hole Z:Lifting hole									