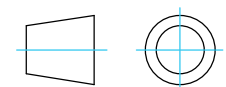



Notes:

1. Raceway of inner & outer ring induction hardened. hardness: 55~62HRC
Depth≥3.0mm
2. Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design	Check				Model	010.20.250		Weight	25kg	
Module	m	Gear heat treatment requirements		Date	Approve				Name	Slewing Bearing	Qty	Scale		
Teeth no	z				Qty	Size	Axial clearance	0.04~0.20	<small>machine tolerances without notes</small> ≤200 ≤500 ≤710 ≤1120 ±0.30 ±0.40 ±0.50 ±0.65 ≤1600 ≤2000 ≤2500 ≤3150 ±0.80 ±0.95 ±1.10 ±1.35 ≤4000 ≤5000 ±1.65 ±2.0 <small>Technical processing standards without notes according to ...JB/T2300-2011</small>	Material	50Mn		Total 1 page	The 1st page
Teeth pressure angle	α	Precision(GB10095-88)		Inner ring mounting hole	18	Φ16	Radial clearance	0.04~0.20		XUZHOU WANDA SLEWING BEARING CO.,LTD  Fax: +86 516 83309366 Fax: +86 516 83915766 http://www.slew-bearing.com				
Modification coefficients	x			Outer ring mounting hole	18	Φ16								
Reduction coefficients	km			Oil hole	2	M8×1								
Pitch diameter	d													
				T: Pulg location	S: Soft zone	Y: Oil hole	Z: Lifting hole							