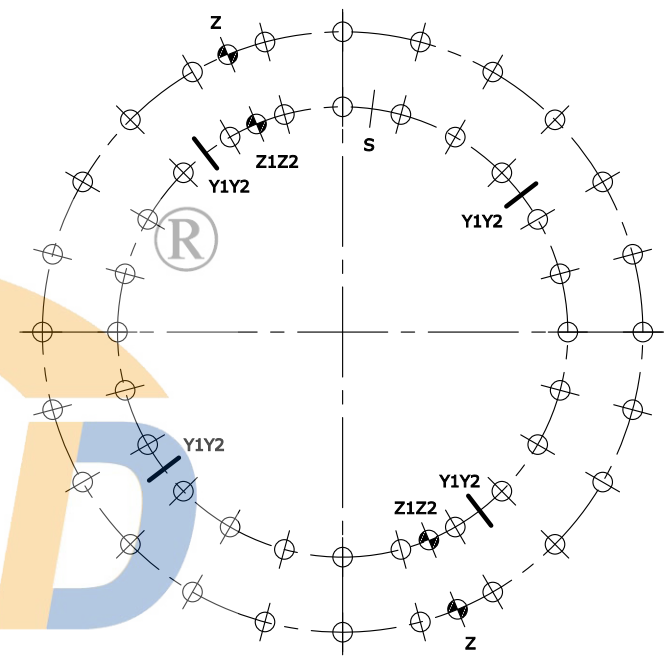
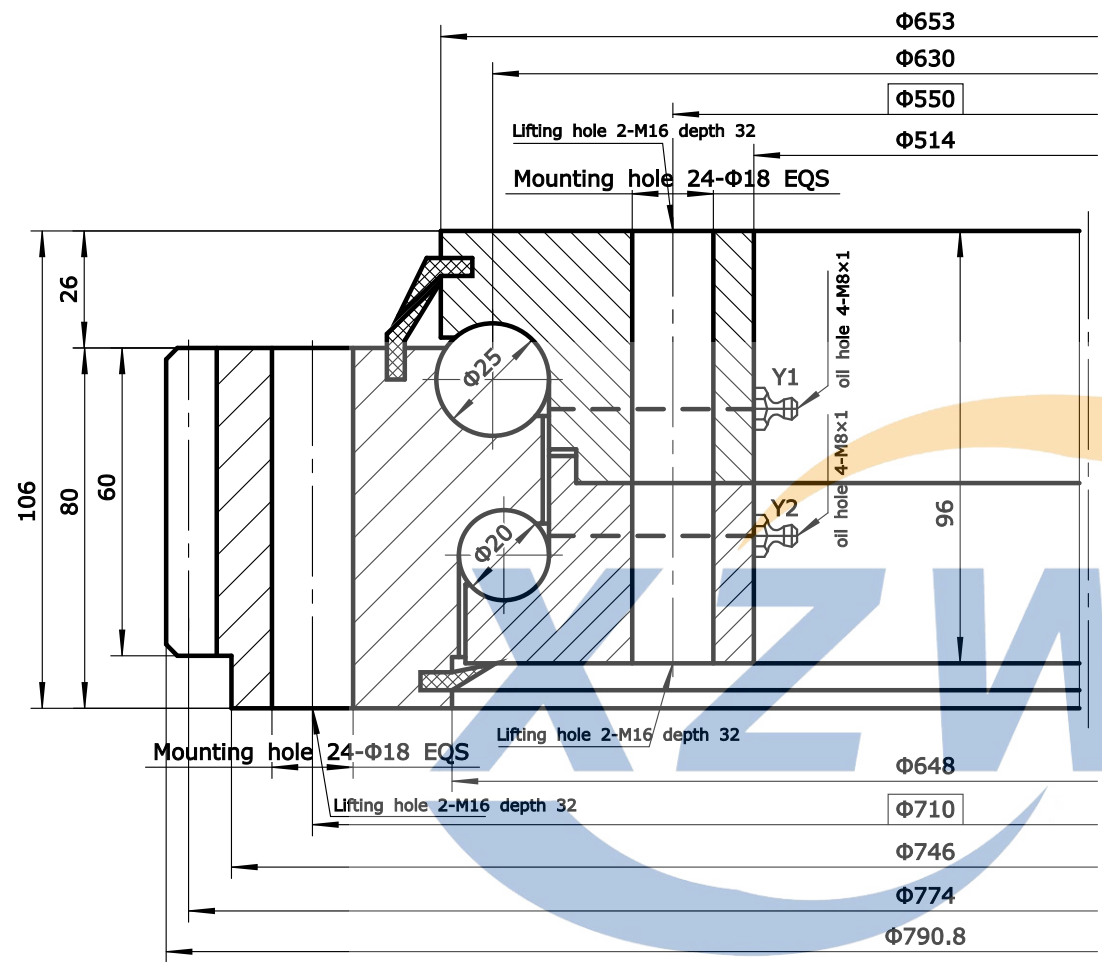


6.3

U.O.N



- Notes:
- 1.Raceway of inner & outer ring induction hardened. hardness: 55~62HRC
Depth≥3.0mm
 - 2.Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design		Check		Model				Weight		
Module	m	6	Gear heat treatment requirements		Date	Approve		021.25.630				130kg		
Teeth no	z	129	HRC		Qty	Size	Axial clearance	0.10~0.20				Scale		
Teeth pressure angle	α	20°	Precision(GB10095-88)	10	Inner ring mounting hole	24	Φ18	Radial clearance	0.10~0.70					
Modification coefficients	x	+0.5			Outer ring mounting hole	24	Φ18	machine tolerances without notes						
Reduction coefficients	km	0.6			Oil hole	2×4	M8×1	≤200	≤500	≤710	≤1120			
Pitch diameter	d	774						±0.30	±0.40	±0.50	±0.65			
								≤1600	≤2000	≤2500	≤3150			
								±0.80	±0.95	±1.10	±1.35			
								≤4000	≤5000					
								±1.65	±2.0					
								Technical processing standards without notes according to ...JB/T2300-2011						
				T:Pulg location S:Soft zone Y:Oil hole Z:Lifting hole				Material				Total 1 page	The 1st page	
								Name				Slewing Bearing	Qty	Scale
								Model				50Mn		
								Material				50Mn	Total 1 page	The 1st page
												XUZHOU WANDA SLEWING BEARING CO.,LTD Fax: +86 516 83309366 Fax: +86 516 83915766 http://www.slew-bearing.com		