


Notes:
 1. Raceway of inner & outer ring induction hardened. hardness: 55~62HRC
 Depth ≥ 3.5mm
 2. Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design		Check		Model					
Module	m	Gear heat treatment requirements	Date	Approve		Axial clearance		HSB.35.1250					
Teeth no	z			Qty	Size	0.08~0.45		Weight	520kg				
Teeth pressure angle	α	Precision(GB10095-88)	Inner ring mounting hole	36	Φ26	Radial clearance		0.08~0.45		Name	Slewing Bearing	Qty	Scale
Modification coefficients	x		Outer ring mounting hole	36	Φ26					Material	50Mn	Total 1 page	
Reduction coefficients	km		Oil hole	6	M10×1					The 1st page			
Pitch diameter	d									XUZHOU WANDA SLEWING BEARING CO.,LTD  Fax: +86 516 83309366 Fax: +86 516 83915766 http://www.slew-bearing.com			